## Edgar Filing: KOHLS CORPORATION - Form 4

KOHLS CC Form 4	RPORATION													
November 1											PROVAL			
FORM 4 UNITED STATES SECURITIES AND EXCHANGE COMMISSION								OMB	3235-0287					
Check this box			Wa	Washington, D.C. 20549							January 31,			
if no longer subject to Section 16. Form 4 or Form 5 Filed purs				Expires: Estimated a burden hour response	2005 verage									
obligatio may con <i>See</i> Instr 1(b).	tinue. Section 17( ruction			•		•	-	ty Act of ct of 194	1935 or Section	L				
(Print or Type	Kesponses)													
H			Symbol			Ticker of			5. Relationship of Reporting Person(s) to Issuer					
			KOHLS CORPORATION [KSS] 3. Date of Earliest Transaction						(Check	neck all applicable)				
			(Month/Day/Year) 11/16/2006						X Director Officer (give t below)	Director 10% Owner Difficer (give title Other (specify below)				
				l(Month/Day/Year)					<ul> <li>6. Individual or Joint/Group Filing(Check Applicable Line)</li> <li>_X_Form filed by One Reporting Person</li> <li> Form filed by More than One Reporting</li> </ul>					
(City)	(State)	(Zip)	Tah	lo I - N	on-I	Dorivativa	Secu		Person iired, Disposed of,	or Bonoficial	v Owned			
1.Title of Security (Instr. 3)	2. Transaction Date (Month/Day/Year)	Transaction Date 2A. Deemed					ties A sed of	cquired (A) (D)	· · · · · · · · · · · · · · · · · · ·	6. Ownership Form: Direct (D) or Indirect (I) (Instr. 4)	7. Nature of Indirect Beneficial Ownership (Instr. 4)			
				Code	v	Amount	or (D)	Price	(Instr. 3 and 4)	(11150. 1)				
Common Stock	11/16/2006			S		1,701	D	\$ 73.2124	171,514	D				
Common Stock	11/17/2006			S		746	D	\$ 73.2675	170,768	D				
Common Stock	11/16/2006			S		1,701	D	\$ 73.2124	115,443	Ι	By family trusts $(1)$			
Common Stock	11/17/2006			S		746	D	\$ 73.2675	114,697	Ι	By family trusts $(1)$			
Common Stock									22,177	Ι	By trusts for Spouse $\frac{(2)}{2}$			

Common Stock						4,920	) I		By (2)	spouse	
Reminder: Report on a separate line for each class of securities beneficially owned directly or indirectly.											
Persons who respond to the collection of SEC 1474 information contained in this form are not (9-02) required to respond unless the form displays a currently valid OMB control number.											
Table II - Derivative Securities Acquired, Disposed of, or Beneficially Owned         (e.g., puts, calls, warrants, options, convertible securities)											
1. Title of Derivative Security (Instr. 3)	2. Conversion or Exercise Price of Derivative Security	3. Transaction Date (Month/Day/Year)	3A. Deemed Execution Date, if any (Month/Day/Year)	4. Transactic Code (Instr. 8)	5. orNumber of Derivativ Securities Acquired (A) or Disposed of (D) (Instr. 3, 4, and 5)	5	ate	Amo Unde Secur	le and unt of rlying rities : 3 and 4)	8. Price of Derivative Security (Instr. 5)	9. Nu Deriv Secu Bene Owno Follo Repo Trans (Instr
				Code V	(A) (D)	Date Exercisable	Expiration Date	Title	Amount or Number of Shares		

## **Reporting Owners**

<b>Reporting Owner Name / Address</b>	Relationships							
	Director	10% Owner	Officer	Other				
SOMMERHAUSER PETER M 780 N. WATER STREET MILWAUKEE, WI 53202	Х							
Signatures								
Peter M.								

Sommerhauser 11/17/2006

\*\*Signature of Reporting Person

Date

## **Explanation of Responses:**

- \* If the form is filed by more than one reporting person, see Instruction 4(b)(v).
- \*\* Intentional misstatements or omissions of facts constitute Federal Criminal Violations. See 18 U.S.C. 1001 and 15 U.S.C. 78ff(a).
- Mr. Sommerhauser is not a trustee or beneficiary of any of the family trusts. He disclaims ownership of the trusts' shares for purposes of (1)Section 16 of the Exchange Act and, accordingly, disclaims any obligation to report their transactions.
- The filing of this report shall not be deemed an admission that Mr. Sommerhauser is the beneficial owner of the shares for purposes of (2) Section 16 of the Securities Exchange Act of 1934.

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Note: File three copies of this Form, one of which must be manually signed. If space is insufficient, *see* Instruction 6 for procedure. Potential persons who are to respond to the collection of information contained in this form are not required to respond unless the form displays a currently valid OMB number.