Sanofi Form 6-K November 14, 2011

# **UNITED STATES**

## SECURITIES AND EXCHANGE COMMISSION

Washington, D.C. 20549

# FORM 6-K

## **REPORT OF FOREIGN PRIVATE ISSUER**

## PURSUANT TO RULE 13a-16 OR 15d-16

## **UNDER THE SECURITIES EXCHANGE ACT OF 1934**

For the month of November 2011

Commission File Number: 001-31368

# SANOFI

(Translation of registrant s name into English)

174, avenue de France, 75013 Paris, FRANCE

(Address of principal executive offices)

Indicate by check mark whether the registrant files or will file annual reports under cover Form 20-F or Form 40-F.

Form 20-F x Form 40-F "

Indicate by check mark if the registrant is submitting the Form 6-K in paper as permitted by Regulation S-T Rule 101(b)(1):

Indicate by check mark if the registrant is submitting the Form 6-K in paper as permitted by Regulation S-T Rule 101(b)(7):

## Edgar Filing: Sanofi - Form 6-K

Indicate by check mark whether the registrant by furnishing the information contained in this Form is also thereby furnishing the information to the Commission pursuant to Rule 12g3-2(b) under the Securities Exchange Act of 1934.

### Yes " No x

If Yes marked, indicate below the file number assigned to the registrant in connection with Rule 12g3-2(b): 82-

In November 2011, Sanofi issued the press releases attached hereto as Exhibit 99.1 and 99.2 which are incorporated herein by reference.

#### Exhibit List

Exhibit No.

Description

- Exhibit 99.1 Press release dated November 10, 2011: Sanofi and Regeneron Report Positive Preliminary Phase 2 Program Results for Anti-PCSK9 Antibody in Hypercholesterolemia.
- Exhibit 99.2 Press release dated November 14, 2011: Genzyme Announces Successful Phase III Results for Alemtuzumab (LEMTRADA ) in Multiple Sclerosis.

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#### SIGNATURES

Pursuant to the requirements of the Securities Exchange Act of 1934, the registrant has duly caused this report to be signed on its behalf by the undersigned, thereunto duly authorized.

Dated: November 14, 2011

SANOFI

By /S/ John Felitti Name: John Felitti Title: Associate Vice President,

Corporate Law, Financial &

Securities Law

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#### **Exhibit Index**

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